



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-689-013
Job Sheet 198631



Part No: D350-689-013

Job Qty: 2 pcs

Part Name: Floor Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/31/19

Job Tracking No:

Due Date: 8/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV.D IPP rev D 06.02.07 Re-format ec IPP rev E 06.02.28 Fixed typo ec IPP rev.F 07.01.02 per dsi 9311 ec IPP Rev:G 10.06.07 remove qty 1 D3033-1 DD ver:EC IPP REV:H 11.11.17 PER IIN REV.B DD VERF:EC IPP REV:I 11.11.24 AS PER ECN11-674 DD VERF:EC IPP REV:J 12.11.20 AS PER DSI9588 REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	2 pcs		8/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

DART AEROSPACE
Container No: S209532
Part: D350-689-013
Job No: 198631
Serial No/Batch: S209532
Revision: D
Inspector:
Exp Date:
Instructions: TC STC SH02-33 Issue Ref AECSTC SH0 16201

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				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	2 pcs	8/19/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	SRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
120 Packaging 3-1 - Stock - B4B 2 pcs		8/19/19	0.00 0.00	Packaging 3 - 1 - B4B	SRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 9-89
125 DC - 1 - B4B	2 pcs	8/19/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
130 QC 21 - FG	2 pcs	8/19/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 9-89

SEP 05 2019

Part Op 101 - Pick kit

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - Identify and pack for shipping as per PPP D350-689-013 Location: FG027

125 - Photocopy D350-689 bluefile & type labels per PPP D350-689-013 CHG 005

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3025-1	Beam	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	S156223
D3027-1	Clip	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	151324
D3027-3	Clip	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	S150246
D1897-5	Clip	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	S167012 / S150246 9x1
D3027-7	Clip	8 pcs (4 ea)	101-Packaging 1 - Pick Kit	S163523
D3032-1	Spacer	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	151254
D3033-1	Seat Track	4 pcs (2 ea)	101-Packaging 1 - Pick Kit	5703042
D3234-1	Doubler	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	151324
D3234-5	Spacer	4 pcs (2 ea)	101-Packaging 1 - Pick Kit	526443
D4575-1	Beam	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	S155463
D4575-3	Doubler	2 pcs (1 ea)	101-Packaging 1 - Pick Kit	5015039
MS21059L3	Nut Plate	24 Ea (12 ea)	101-Packaging 1 - Pick Kit	500333
MS24693-S273	Screw	4 Ea (2 ea)	101-Packaging 1 - Pick Kit	1129027
MS27039-1-10	Screw	12 Ea (6 ea)	101-Packaging 1 - Pick Kit	S151316
NAS1149D0332J	Washer	12 Ea (6 ea)	101-Packaging 1 - Pick Kit	5203100
D3026-1	Channel	2 Ea (1 ea)	101-Packaging 1 - Pick Kit	86977

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	D3025-1	2	6	0
	D3026-1	2	7	0
	D3027-1	2	2	0
	D3027-3	2	12	0
	D3027-5	2	13	0
	D3027-7	8	22	0
	D3032-1	2	4	0
	D3033-1	4	2	0
	D3234-1	2	3	0
	D3234-5	4	1	0
	D4575-1	2	3	0
	D4575-3	2	9	0
	MS21059L3	24	169	0
	MS24693-S273	4	367	0
	MS27039-1-10	12	321	0
	NAS1149D0332J	12	2,549	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042) _____																													
Description Work Order Deviation				Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">Pressure/Forced</td> <td style="width: 25%;">Contamination</td> <td style="width: 25%;">Power Loss/Surge</td> <td style="width: 25%;">Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details: _____				Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____																															